

IN THE CLAIMS:

Please replace the claims with the following:

1. (Currently Amended) A method of ~~continuously~~ manufacturing a ~~substrates using~~ ~~formula containing~~ polyethylene glycol treated fabric comprising:
 - (a) ~~preparation of a substrate for treatment;~~
 - (b) (a) exposing a ~~substrate~~ fabric to a polyethylene glycol formulation including an acid catalyst and a resin to form a wet ~~substrate~~ fabric;
 - (c) (b) ~~drying and~~ heating and curing the wet substrate at a temperature such that the surface temperature of the wet fabric reaches a temperature sufficient to initiate a catalytic reaction for bonding the polyethylene glycol formulation to the fabric and in the heating and curing step the surface temperature does not exceed about 220°F to form a treated substrate fabric;
 - (d) (c) neutralizing the treated ~~substrate~~ fabric to a pH between about 6.5 to about 7.5 to form a neutralized fabric; and
 - (e) (d) ~~drying and neutralizing substrate~~ the neutralized fabric. ; and
 - (f) ~~manipulating the treated substrate mechanically.~~
2. (Canceled)
3. (Canceled)